



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G06131-3G-PO

Job Sheet 195436



Part No: RBW6405G06131-3G-PO

Job Qty: 2 pcs

Part Name: Extractor Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 7/17/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6405G06131-3G Rev. A IPP Rev. 3 18.10.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	7/17/19	7/17/19	0.00	0.00	Purchasing - 1		AUG 12 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	7/17/19	7/17/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 12 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S204819



Part: RBW6405G06131-3G

Job No: 195436

Serial No/Batch: S204819

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/12/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	7/17/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	7/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLC
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	7/17/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - FG - 53	5-89

Part Op 100 - Purchasing - Issue P/O: H6043623 MANUFACTURE RBW6405G06131-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted product
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

x2 HWS 22 Mar 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6405G06131-3GP	Reaction Assembly	2 Ea (1 ea)	100-Purchasing	5204818

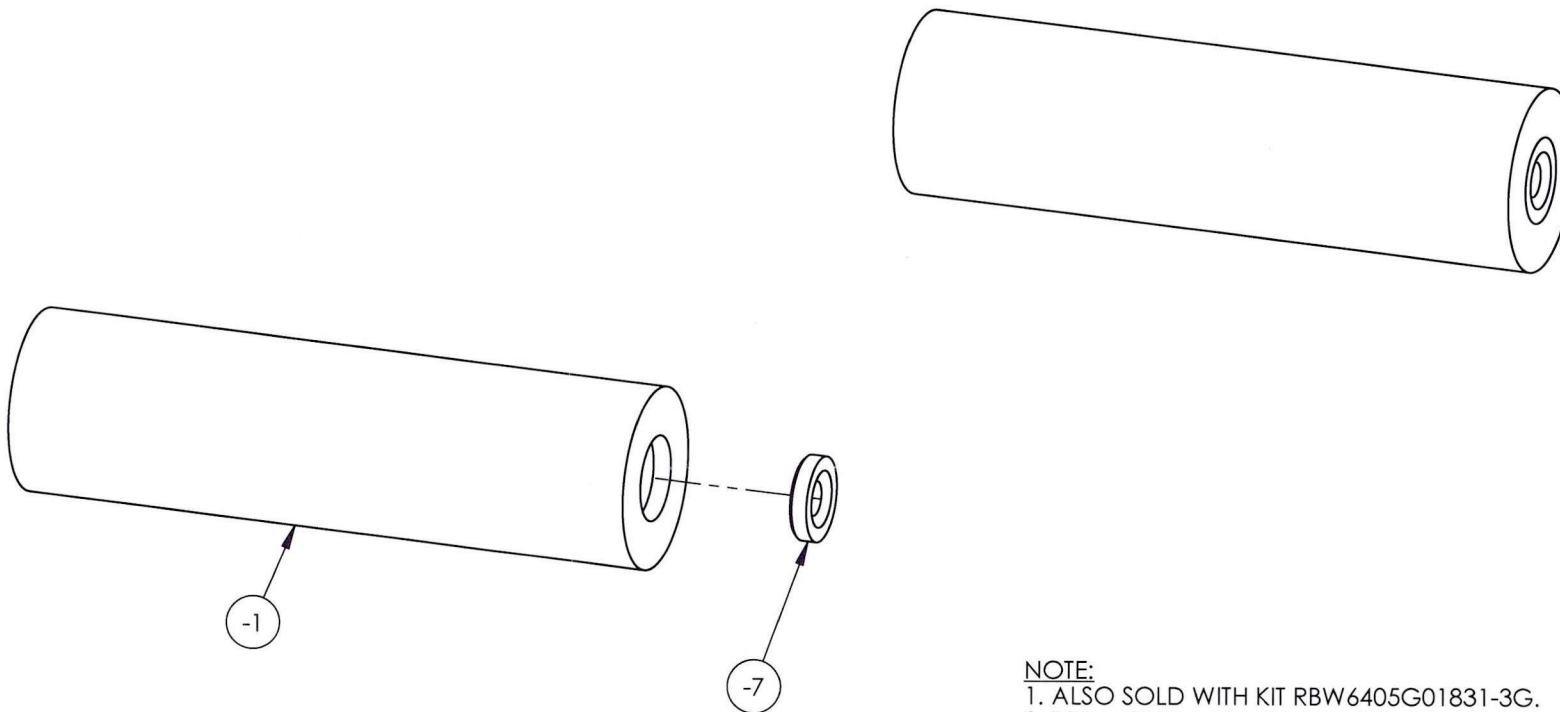
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6405G06131-3GP	2	0	0

Part Specifications
Specifications could not be found.

Plex 5/22/19 2:07 PM dart.Lussier.Patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		ADDED MISSING Ø1.750 DIMENSION -3, CHANGED NOTE 1, ADDED ASSY DWG.	4/26/2011	RJC	
B		-3 DIMENSION WAS Ø1.50 IS Ø1.501-1.500, -5 DIMENSION WAS Ø1.50 IS Ø1.4996-1.4992.	6/6/2014	DJN	RJC
3	16-0021	UPDATED TO NEW STANDARDS. ADDED REF T/N NOTE. -1 ADDED DIMS Ø.939-.940, .200. ADDED CLEAN UP O.D. AFTER WELDING NOTE. -3 ADDED DIMS Ø1.5, .20. -5 CH'D DIMS WAS Ø.9390-.9400 IS Ø.92, WAS Ø1.4992-1.4996 IS Ø1.497-1.498. CH'D NOTE WAS BORE TO Ø.9400 AFTER WELDING IS BORE TO FINAL DIM AFTER WELDING. SEE -1. -7 CH'D DIM WAS .400 IS (.390). CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/5/2016	DPD	JAG



- NOTE:
 1. ALSO SOLD WITH KIT RBW6405G01831-3G.
 2. REF. AGUSTA T/N: 3G6405G06131.

DART AEROSPACE	
TITLE REACTION ASSY.	
DWG NO. RBW6405G06131-3G	REV 3
MAT'L _____ HEAT TREAT _____ FINISH _____ SPEC _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL AGUSTA AW139	
SCALE 1:2	DATE 3/19/2010
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	REACTION ASSY. WELDMENT			2
	1		-3		TUBE	6061		3
	1		-5		CAP	6061		4
			-7	1	WASHER	O-1		5
	ASSY -1							



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25685
Shipment Date: 12-Aug-2019
Ship Via: Pick up at METEC
Order Number: 3872
Order Date: 05/26/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043523 ✓
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
2	2	2 ✓	0	0	EA	RBW6405G06131-3GP Reaction Assembly	3	3872-02

DAS
61
9-89

RECEIVED

AUG 12 2019

DART AEROSPACE LTD.

AUG 12 2019

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2 ✓	RBW6405G06131-3GP ✓	Reaction Assembly	3	HB043523 ✓

MATERIAL: supplied by METEC

DAS
61
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, August 12, 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043523



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043523

PO Date: 5/22/19

Due Date: 7/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195995	RBW6405G06031-3GP			Extractor Assembly REV 2	Firmed	-	6/5/19	1 Ea	0 Ea	1 Ea	\$1,511.40/Ea	\$1,511.40
2	195436	RBW6405G06131-3GP			Reaction Assembly REV 3	Firmed	-	7/17/19	2 Ea	0 Ea	2 Ea	\$795.00/Ea	\$1,590.00
3	195438	RBW6405G06031-3GP			Extractor Assembly REV 2	Firmed	-	7/17/19	1 Ea	0 Ea	1 Ea	\$1,511.40/Ea	\$1,511.40

Grand Total: \$4,612.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/4/19 11:29 AM dart.Lussier.Patrick